

Date: Friday, 12/16/2005 8:23:57 AM  
 User: Linda Lacelle







## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D044717011 - RTN 434
Job Number : 25276	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : D044717011
This Issue : 12/16/2005 S.O. No. : N/A	Drawing Number : D044717011
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : <u>See Date &amp; User Above</u>	Due Date : 12/23/2005 Qty: 1 Um: Each
Checked & Approved By : <u>See Date &amp; User Above</u>	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
		  05-12-16
Comment: INSPECT RTN 434		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		 
Comment: PACKAGING RESOURCE #1		
INSPECT KIT FOR COMPLETENESS 05-12-16		
RE-PACKAGE PER PPP		
3.0	DC	DOCUMENT CONTROL
		 
Comment: DOCUMENT CONTROL		
INSPECT LEVEL 21		

Job Completion



05/12/20

1.1 GA 1 form missing as per Dwg D3276 Rev.B.

05-12-16

1.2 QCS Inspect bend.

05-12-16

5106

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22280 B
<b>Description:</b> Cold Weather Baffle Kit		<b>Part Number:</b>	D044-717-011
<b>Dwg:</b> D3276 Rev. <i>XB</i>		<b>Qty:</b>	40
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PH	05.02.02	40
2	DC	Photocopy bluefile and create labels per PPP D044-717-011 CHG001	PH	05.02.10	20
3	MV	Cut blank: 8.975" x 16.375" grain along 8.975" Material: 6061-T6 (QQ-A-250/11) 0.032" thick (M6061T6S.032) 840 per bag Identify for D3276-1 Batch: M6335	EP	05/02/14	40
4	MV	Machine as per Folio FA498 and Dwg D3276 Identify as D3276-1	me	05/02/21	40
5	QC2	Inspect parts as they come off the CNC machine	me	05/02/21	40
6	QC8	Second check	B	05/02/21	40
7	GA	Deburr	Z	05-02-22	40
8	GB	Form as per Dwg D3276 Use 1/2 of parts for D3276-041 and other half for D3276-042	Z	05-02-23	40
9	QC5	Inspect work to Step 8	D	05/02/23	40
10	FP	Chemical Conversion Coat as per QSI 005 4.1	Z	05-02-23	40
11	FP	Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3	M	05-02-28	40
12	QC3	Inspect Powder Coat	SB	05/02/28	34
13	GA	Assemble as per Dwg D3276 Pick: Qty Part Number Description Batch 2 D2464-0270 Neoprene Seal B 21 404 2 D3276-1 Baffle B 22280 2 D3276-3 Decal B 2244 Identify (1) as D3276-041 and (1) as D3276-042	SB Z	05-02-28	34
14	QC5	Inspect work to Step 13	U	05-03-01	14
15	PK	Pick: Packing Kit Qty Part Number Description Batch 1 D3276-041 Baffle Assembly LH B 22280B 1 D3276-042 Baffle Assembly RH B 22280B 1 D3383-1 Placard B 22423 8 AN526C1032R7 Screw M 15539 16 MS20426AD3-4 Rivet m 9748 8 MS21059L3 Nutplate m 12240	CL	05/03/01	14
16	QC4	Inspect Kit for 100% Completeness on the W/O	u	05/03/01	14
17	PK	Identify and pack for shipping as per PPP D044-717-011 Rec. A	CL	05/03/07	14
18	AC	Cost / part: 30.95 50.59	Suc	05-03-08	14
19	DC	Close W/O 30.95 Inspect Level 21	PH	05.03.09	14

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised By</b>	<b>Approved</b>
A	05.01.27	New Issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
05-01-31

BB SD 05-03-08